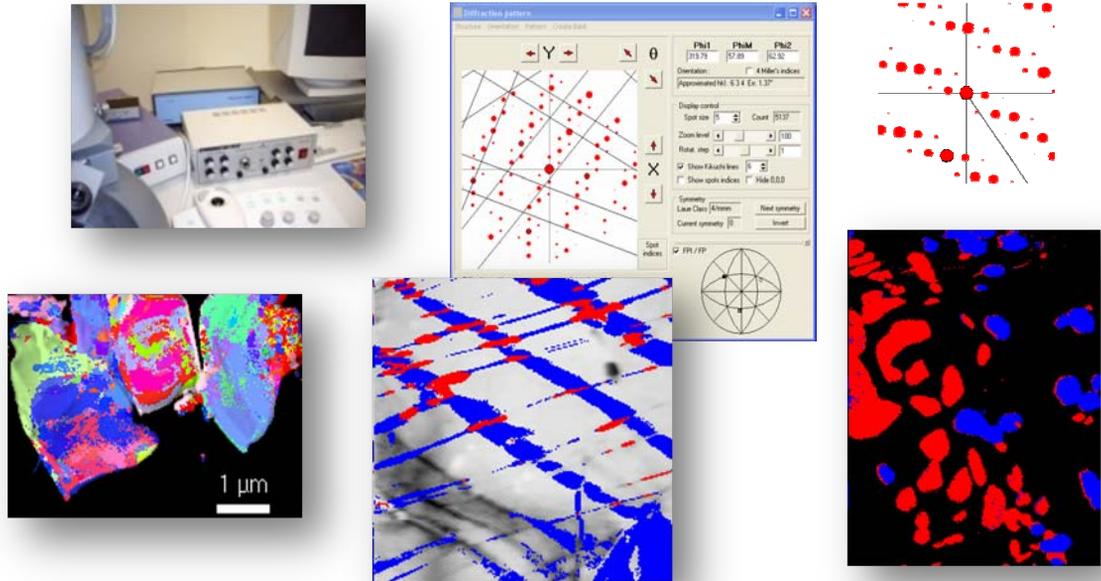


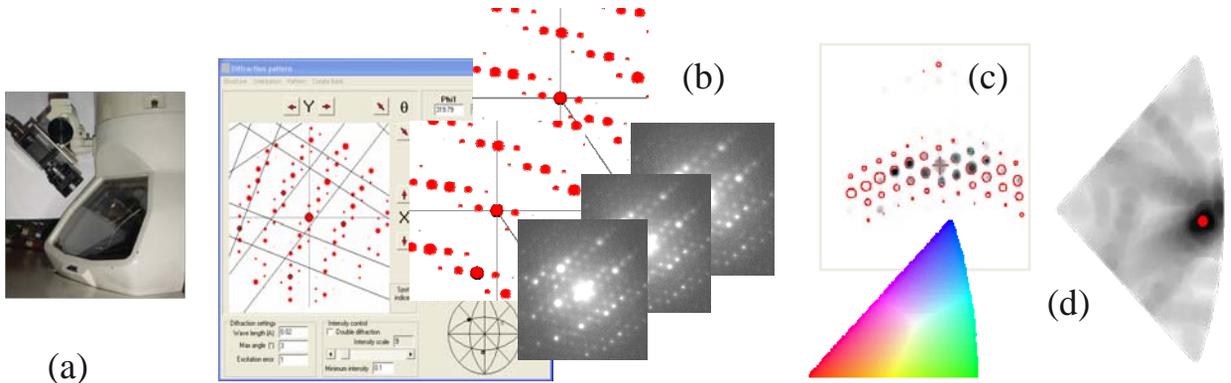
# ASTAR

## Automatic Orientation - phase mapping precession unit for TEM nanoanalysis



- **ASTAR can easily be retrofitted to any (old or new) 100- 300 kV TEM**
- **TEM technique similar to EBSD - SEM (with much higher resolution details)**
- **Perform detailed nanocrystal orientation maps ( Orientation resolution  $< 1^\circ$   $< 5$  nm step size)**
- **Application for metals, ceramics , semiconductors and any type of diffracting material, any crystal symmetry, no surface sample preparation**
- **Perform detailed crystal phase maps ( resolution  $< 5$  nm -TEM FEG  $< 25$  nm - LaB6 TEM )**
- **Ultra-fast data adquisition (  $< 5$  min ) ( eg 5x 5 microns, 500 x 500 points) with external CCD camera**
- **Sample scanning combined with precession for accurate orientation -phase maps\***

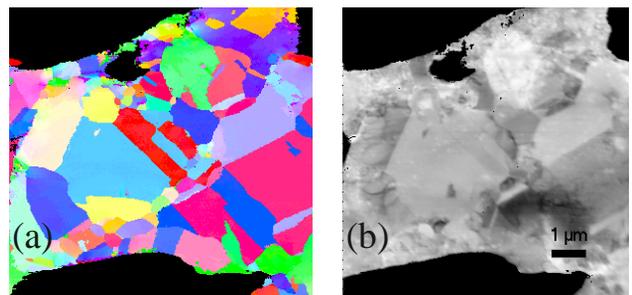
# ASTAR : (EBSD-TEM) like solution for your TEM microscope



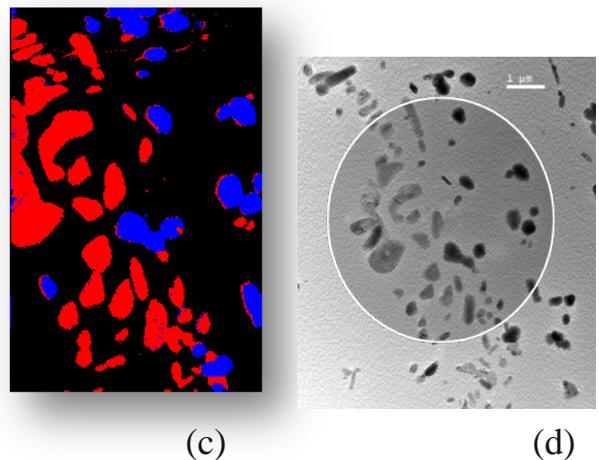
**FIG.1** (a) CCD camera attached to TEM screen , automatic generation of ED templates (b) comparison with experimental ED patterns (c) via cross-correlation (d) until best orientation is found at the correlation index map .

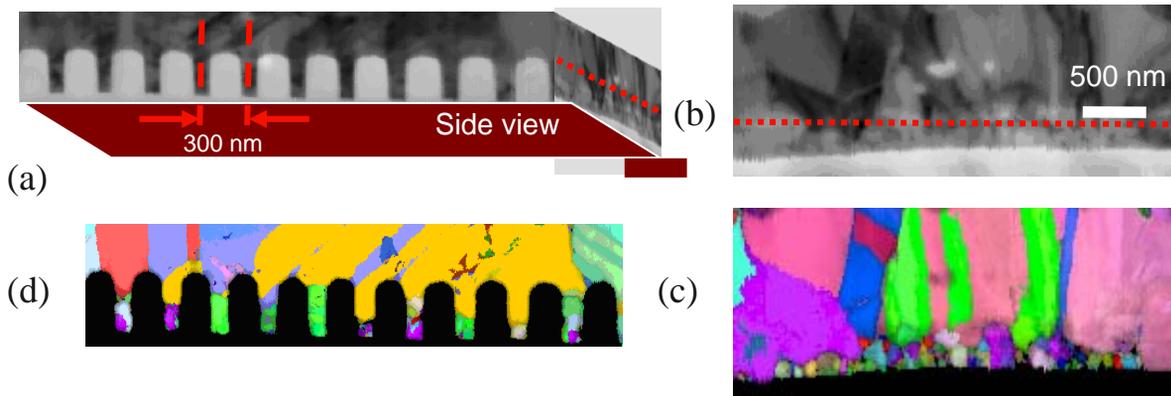
**ASTAR** package is an automatic crystallographic orientation and indexing tool developed for any TEM. Electron beam is scanned through the sample surface and a big number of ED patterns from several locations are acquired thanks to a CCD camera ; local crystal orientation(s) are obtained by comparing individually all obtained spot ED patterns via cross-correlation techniques with pre-calculated ED templates

(simulated for all possible crystal orientations); correct orientations are then revealed after comparing /selecting templates with experimental spot ED patters having highest correlation index.



**FIG.2** (a) **ASTAR** orientation map revealing nanotwins in Cu sample ( Jeol 3010 LaB6 , CBD mode ,12 nm resolution (b) pseudo-bright field area of the same sample (c) **ASTAR** phase map of circular area (d) of replica sample extracted from 430 stainless steel containing precipitates of cubic fcc  $M_{23}C_6$  carbides and hexagonal  $Cr_2N$  nitrides ( red stand for  $a = 0.483$  nm and  $c = 0.451$  nm nitride and blue stand for  $a = 1.062$  nm carbide .



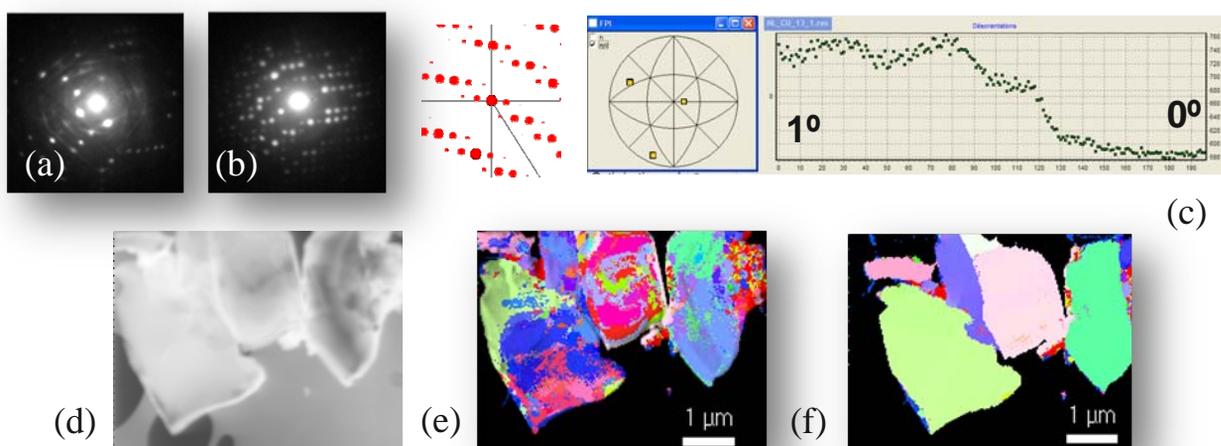


**FIG.3** Semiconductor textures : ASTAR orientation texture map –side view (a) at 80 nm copper lines (Jeol 3010 LaB6 , 500x 100 steps , 6.5 nm each, spot size 25 nm ), (b) (c) 250 x 100 steps 13 nm step spot size 25 nm (d) 300x 100 step , 6.5 nm each 15 nm spot size Image courtesy S.Brandstetter , E.Rauch SiMap Grenoble France

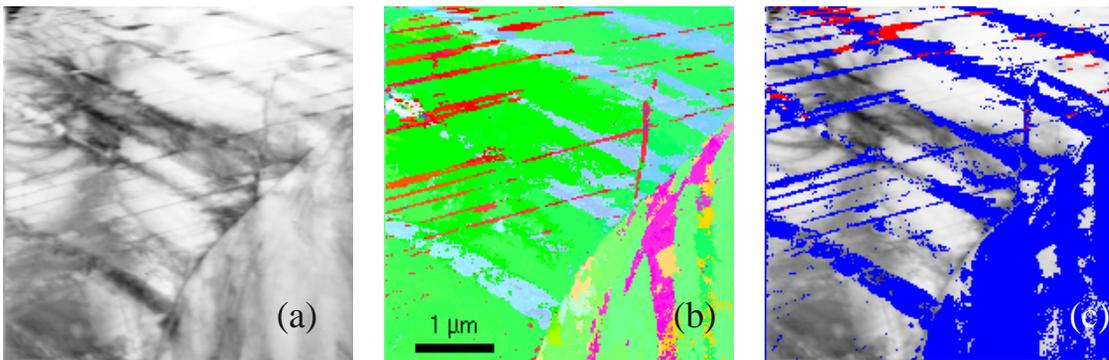
### ASTAR : (EBSD-TEM) precession and orientation maps in TEM

Detection and mapping of different crystallographic phases and orientations in a crystal structure requires collection of high quality ED patterns. **Electron beam Precession (1)** is extremely useful to obtain patterns with a big number of spots –almost twice compared with SAED- at large angles , therefore phase and orientation identification can be very reliable after comparison with simulated templates. Precession is possible with **dedicated unit** ( “spinning star” P0x0 or “DigiSTAR” P1000 ) included in the ASTAR package and adaptable to any TEM ( without need of STEM ). Fig.4,5 show dramatic precision

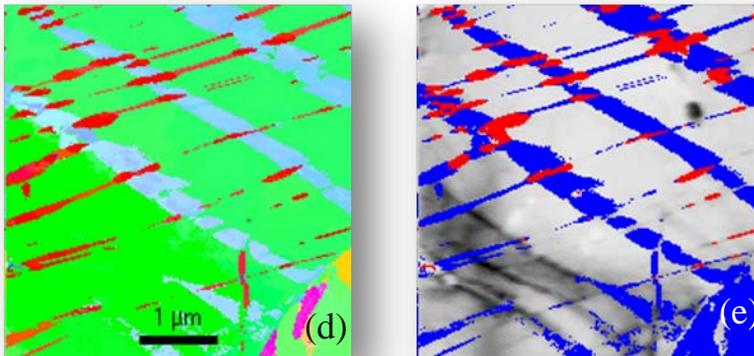
**FIG.4** Mayenite crystal  $\text{Ca}_{12}\text{Al}_{14}\text{O}_{33}$  ED pattern without (a) and with (b) precession , (c) correlation index variation with increasing precession angle ( from  $0^\circ$  to  $1^\circ$  ) for fixed beam position and orientation. Orientation mapping of mayenite crystals (virtual bright field (d), without precession (e) and with precession angle  $0.35^\circ$  (f) Courtesy J.Portillo Univ.Barcelona Spain , E.Rauch SiMap Grenoble France



## ASTAR : (EBSD-TEM ) precession and phase maps in TEM



**FIG.5** Austenitic stainless TRIP steel containing 3 distinct phases :  $\gamma$  fcc matrix, hcp  $\epsilon$  bands and bcc  $\alpha'$  martensite at bands intersections (a) bright field TEM image coupled to orientation (b) ASTAR orientation and (c) phase map acquired without precession; same area orientation (d) and phase (e) map acquired with precession angle  $0.4^\circ$  ( step size 22 nm ). Courtesy E.Rauch, M.Veron SiMap Grenoble, France



improvement in both orientation and phase maps for many materials as precession eliminates orientation errors and ambiguities ( like  $180^\circ$  ambiguity in cubic crystals ). On the other hand precession reduces significantly dynamical diffraction effects in ED patterns and help solve crystal structures ab-initio .

### REFERENCES

- 1.Vincent R., P.Midgley Ultramicroscopy 53, 271-282 , 1994
- 2.E.F.Rauch ,M.Veron,J.Portillo,D.Bultreys,Y.Maniette and S.Nicolopoulos  
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